

—K

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K

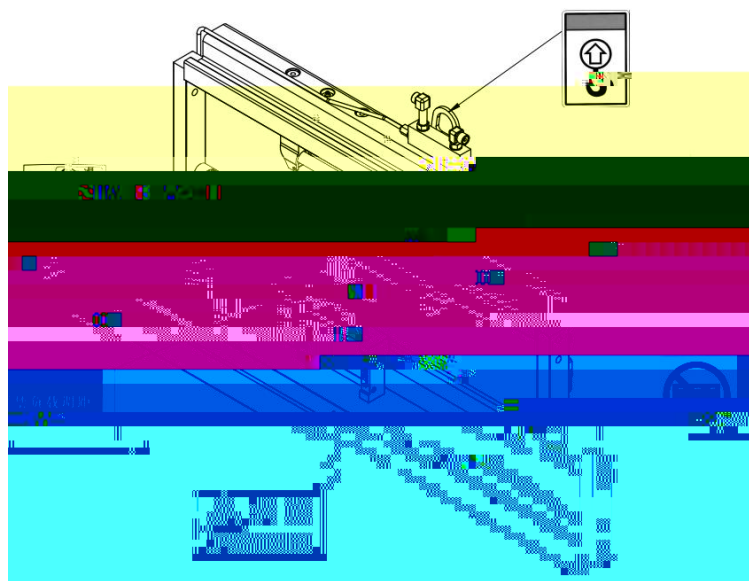


K

1.

1.1

“ ” “ ” “ ”





K

1.2



K





K

1.3.4

WFFBCE-99
@õ, D QH™



K



K

2.

2.1

14MPa

16 Mpa

2.2

①

②



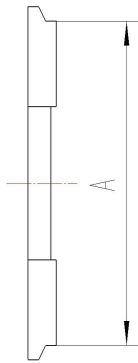
K

2.4

ISO

2328

ITA



2.5

3.

3.1

(1)

4

(2)

140N.m

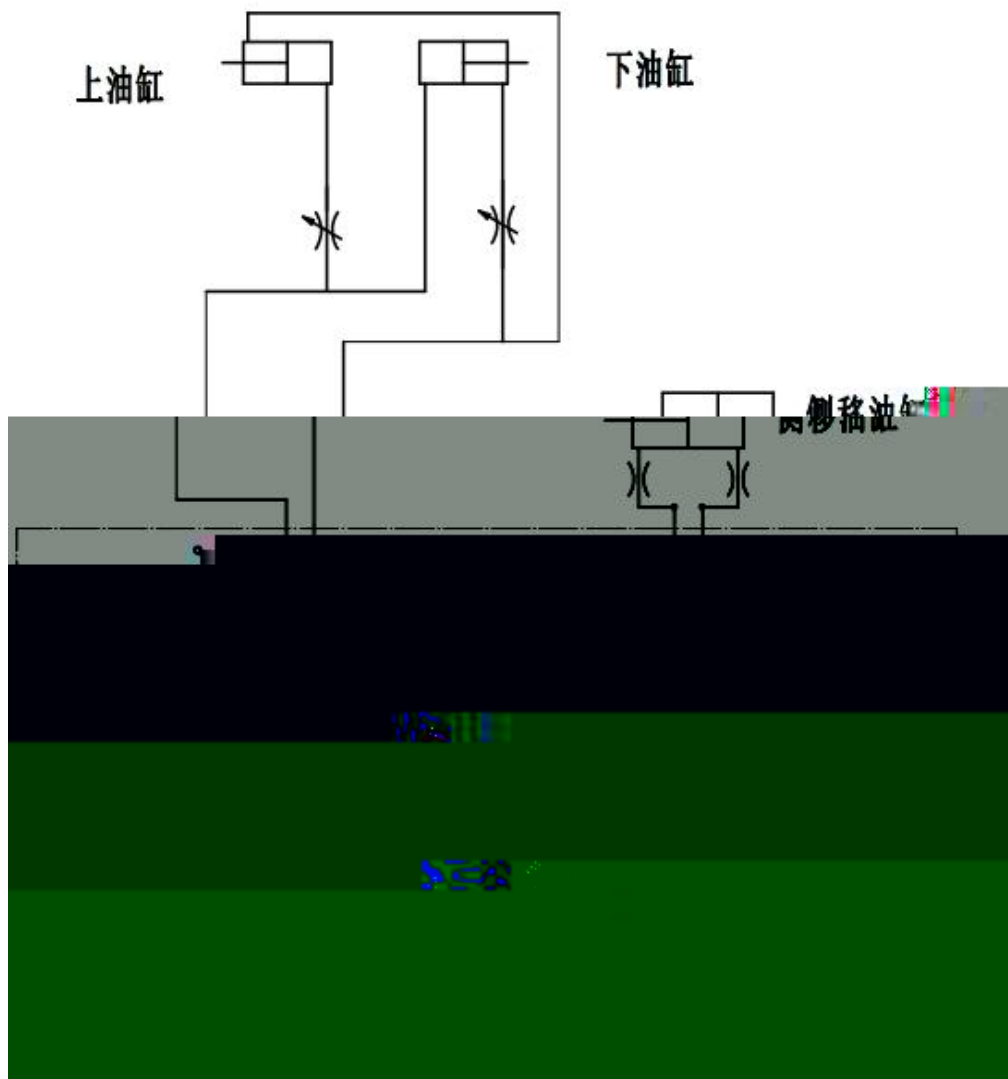


(3) M10

(4)

(5)

3.2





4.

4.1

4.1.1

4.1.2

4.1.3

4.1.4

4.1.5

4.1.6

4.2



5.

5.1

5.2 100

5.3 500

5.4 1000

1.5 mm(1-2.5T) 3 mm(3-4.5T) 5 mm

6.

6.1

6.1.1

6.1.2

6.1.3

6.2



K

6.2.1



(5)

7.3

(1)

(2)

(3)